

**STATE OF NORTH CAROLINA
UTILITIES COMMISSION
RALEIGH**

DOCKET NO. E-7, SUB 1282

BEFORE THE NORTH CAROLINA UTILITIES COMMISSION

In the Matter of)	
Application of Duke Energy Carolinas, LLC)	DIRECT TESTIMONY OF
Pursuant to G.S. 62-133.2 and NCUC Rule)	STEVEN D. CAPPS FOR
R8-55 Relating to Fuel and Fuel-Related)	DUKE ENERGY CAROLINAS, LLC
Charge Adjustments for Electric Utilities)	

1 **Q. PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.**

2 A. My name is Steven D. Capps and my business address is 13225 Hagers Ferry
3 Road, Huntersville, North Carolina.

4 **Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?**

5 A. I am Senior Vice President of Nuclear Operations for Duke Energy Corporation
6 (“Duke Energy”) with direct executive accountability for Duke Energy’s South
7 Carolina nuclear plants, including Duke Energy Carolinas, LLC’s (“DEC” or the
8 “Company”) Catawba Nuclear Station (“Catawba”) in York County, South
9 Carolina, the Oconee Nuclear Station (“Oconee”) in Oconee County, South
10 Carolina, and Duke Energy Progress, LLC’s (“DEP”) Robinson Nuclear Plant,
11 located in Darlington County, South Carolina.

12 **Q. WHAT ARE YOUR PRESENT RESPONSIBILITIES AS SENIOR VICE
13 PRESIDENT OF NUCLEAR OPERATIONS?**

14 A. As Senior Vice President of Nuclear Operations, I am responsible for providing
15 executive oversight for the safe and reliable operation of Duke Energy’s three
16 South Carolina operating nuclear stations. I am also involved in the operations of
17 Duke Energy’s other nuclear stations, including DEC’s McGuire Nuclear Station
18 (“McGuire”) located in Mecklenburg County, North Carolina.

19 **Q. PLEASE SUMMARIZE YOUR EDUCATIONAL BACKGROUND AND
20 PROFESSIONAL EXPERIENCE.**

21 A. I hold a B.S. in Mechanical Engineering from Clemson University and have over
22 35 years of experience in the nuclear field in various roles with increasing
23 responsibilities. I joined Duke Energy in 1987 as a field engineer at Oconee.
24 During my time at Oconee, I served in a variety of leadership positions at the

1 station, including Senior Reactor Operator, Shift Technical Advisor, and
2 Mechanical and Civil Engineering Manager. In 2008, I transitioned to McGuire
3 as the Engineering Manager. I later became plant manager and was named Vice
4 President of McGuire in 2012. In December 2017, I was named Senior Vice
5 President of Nuclear Corporate for Duke with direct executive accountability for
6 Duke Energy's nuclear corporate functions, including nuclear corporate
7 engineering, nuclear major projects, corporate governance and operation support
8 and organizational effectiveness. I assumed my current role in October 2018.

9 **Q. HAVE YOU TESTIFIED OR SUBMITTED TESTIMONY BEFORE THIS**
10 **COMMISSION IN ANY PRIOR PROCEEDINGS?**

11 A. Yes. I provided testimony and appeared before the Commission in DEC's fuel
12 and fuel related cost recovery proceeding in Docket No. E-7, Sub 1163 and
13 provided testimony in DEC's fuel and fuel related cost recovery proceedings in
14 Docket No. E-7, Sub 1190, Docket No. E-7, Sub 1228, Docket No. E-7, Sub 1250,
15 and Docket No. E-7, Sub 1263.

16 **Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY IN THIS**
17 **PROCEEDING?**

18 A. The purpose of my testimony is to describe and discuss the performance of DEC's
19 nuclear fleet during the period of January 1, 2022 through December 31, 2022
20 ("test period"). I provide information about refueling outages completed during
21 the period and also discuss the nuclear capacity factor being proposed by DEC for
22 use in this proceeding in determining the fuel factor to be reflected in rates during
23 the billing period of September 1, 2023 through August 31, 2024 ("billing
24 period").

1 **Q. PLEASE DESCRIBE EXHIBIT 1 INCLUDED WITH YOUR**
2 **TESTIMONY.**

3 A. Exhibit 1 is a confidential exhibit outlining the planned schedule for refueling
4 outages for DEC's nuclear units through the billing period. This exhibit represents
5 DEC's current plan, which is subject to adjustment due to changes in operational
6 and maintenance requirements.

7 **Q. PLEASE DESCRIBE DEC'S NUCLEAR GENERATION PORTFOLIO.**

8 A. The Company's nuclear generation portfolio consists of approximately 5,389
9 megawatts ("MWs") of generating capacity, made up as follows:

10 Oconee - 2,554 MWs

11 McGuire - 2,316 MWs

12 Catawba - 519 MWs

13 The three generating stations summarized above are comprised of a total
14 of seven units. Oconee began commercial operation in 1973 and was the first
15 nuclear station designed, built, and operated by DEC. It has the distinction of
16 being the second nuclear station in the country to have its license, originally issued
17 for 40 years, renewed for up to an additional 20 years by the NRC. The license
18 renewal, which was obtained in 2000, extends operations to 2033, 2033, and 2034
19 for Oconee Units 1, 2, and 3, respectively. The Company submitted a subsequent
20 license renewal (SLR) application for the Oconee units in June 2021, and the
21 application is currently under review by the Nuclear Regulatory Commission. If
22 approved, the Oconee units would be licensed to operate for an additional 20
23 years. In 2019, the Company publicly announced intention to seek SLR for all 11
24 units operated by Duke Energy.

1 McGuire began commercial operation in 1981, and Catawba began
2 commercial operation in 1985. In 2003, the NRC renewed the licenses for
3 McGuire and Catawba for up to an additional 20 years each. This renewal extends
4 operations until 2041 for McGuire Unit 1, and 2043 for McGuire Unit 2 and
5 Catawba Units 1 and 2. The Company jointly owns Catawba with North Carolina
6 Municipal Power Agency Number One, North Carolina Electric Membership
7 Corporation, and Piedmont Municipal Power Agency.

8 **Q. WHAT ARE DEC’S OBJECTIVES IN THE OPERATION OF ITS**
9 **NUCLEAR GENERATION ASSETS?**

10 A. The primary objective of DEC’s nuclear generation department is to safely
11 provide reliable and cost-effective electricity to DEC’s customers in North and
12 South Carolina. The Company achieves this objective by focusing on a number
13 of key areas. Operations personnel and other station employees receive extensive,
14 comprehensive training and execute their responsibilities to the highest standards
15 in accordance with detailed procedures that are continually updated to ensure best
16 practices. The Company maintains station equipment and systems reliably, and
17 ensures timely implementation of work plans and projects that enhance the
18 performance of systems, equipment, and personnel. Station refueling and
19 maintenance outages are conducted through the execution of well-planned, well-
20 executed, and high-quality work activities, which ensure that the plant is prepared
21 for operation until the next planned outage.

1 **Q. PLEASE DISCUSS THE PERFORMANCE OF DEC'S NUCLEAR FLEET**
2 **DURING THE TEST PERIOD.**

3 A. The Company operated its nuclear stations in a reasonable and prudent manner
4 during the test period, providing approximately 61% of the total power generated
5 by DEC. During 2022, DEC's seven nuclear units collectively achieved a fleet
6 capacity factor of 94.66%, marking the 23rd consecutive year in which DEC's
7 nuclear fleet exceeded a system capacity factor of 90%. Catawba Unit 1
8 established a new annual net generation record during the year, and McGuire Unit
9 1 and Oconee Units 1 and 3 entered their 2022 refueling outages after completing
10 breaker-to-breaker continuous cycle runs. The Oconee Unit 3 continuous cycle
11 run of 727.1 days, established a new record for the fleet.

12 **Q. HOW DOES DEC'S NUCLEAR FLEET COMPARE TO INDUSTRY**
13 **AVERAGES?**

14 A. The Company's nuclear fleet has a history of performance that consistently
15 exceeds industry averages. The most recently published North American Electric
16 Reliability Council's ("NERC") Generating Unit Statistical Brochure ("NERC
17 Brochure") indicates an average capacity factor of 91.87% for the period 2017
18 through 2021 for comparable units. The Company's 2022 capacity factor of
19 94.66% and 2-year average¹ of 95.39% both exceed the NERC average of
20 91.87%.

21 Industry benchmarking efforts are a principal technique used by the
22 Company to ensure best practices and cost performance. For 2022, Catawba,
23 McGuire, and Oconee nuclear plants ranked in the top quartile in total operating

¹ This represents the simple average for the current and prior 12-month test periods.

1 cost per kWh among the 55 U.S. operating nuclear plants². By continually
2 assessing the Company's performance as compared with industry benchmarks,
3 the Company continues to ensure the overall safety, reliability and cost-
4 effectiveness of DEC's nuclear units.

5 The superior performance of DEC's nuclear fleet has resulted in
6 substantial benefits to customers. DEC's nuclear fleet has produced
7 approximately 53.9 million MWhs of additional, emissions-free generation over
8 the past 23 years (as compared with production at a capacity factor of 90%), which
9 is equivalent to an additional 11.1 months of output from DEC's nuclear fleet
10 (based on DEC's average annual generation for the same 23-year period). These
11 performance results demonstrate DEC's continuing success in achieving high
12 performance without compromising safety and reliability.

13 **Q. WHAT IMPACTS A UNIT'S AVAILABILITY AND WHAT IS DEC'S**
14 **PHILOSOPHY FOR SCHEDULING REFUELING AND**
15 **MAINTENANCE OUTAGES?**

16 A. In general, refueling, maintenance, and NRC required testing and inspections
17 impact the availability of DEC's nuclear system.

18 Prior to a planned outage, DEC develops a detailed schedule for the outage
19 and for major tasks to be performed, including sub-schedules for particular
20 activities. The Company's scheduling philosophy is to strive for the best possible
21 outcome for each outage activity within the outage plan. For example, if the "best
22 ever" time an outage task was performed is 12 hours, then 12 hours becomes the
23 goal for that task in each subsequent outage. Those individual aspirational goals

² Based on benchmarking data from the Electric Utility Cost Group ("EUCG").

1 are incorporated into an overall outage schedule. The Company then aggressively
2 works to meet, and measures itself against, that aspirational schedule. To
3 minimize potential impacts to outage schedules due to unforeseen maintenance
4 requirements, “discovery activities” (walk-downs, inspections, etc.) are scheduled
5 at the earliest opportunities so that any maintenance or repairs identified through
6 those activities can be promptly incorporated into the outage plan.

7 As noted, the schedule is utilized for measuring outage preparation and
8 execution and driving continuous improvement efforts. However, for planning
9 purposes, particularly with the dispatch and system operating center functions,
10 DEC also develops an allocation of outage time that incorporates reasonable
11 schedule losses. The development of each outage allocation is dependent on
12 maintenance and repair activities included in the outage, as well as major projects
13 to be implemented during the outage. Both schedule and allocation are set
14 aggressively to drive continuous improvement in outage planning and execution.

15 **Q. HOW DOES DEC HANDLE OUTAGE EXTENSIONS AND FORCED**
16 **OUTAGES?**

17 A. If an unanticipated issue that has the potential to become an on-line reliability
18 challenge is discovered while a unit is off-line for a scheduled outage and repair
19 cannot be completed within the planned work window, the outage is extended
20 when in the best interest of customers to perform necessary maintenance or repairs
21 prior to returning the unit to service. The decision to extend an outage is based on
22 numerous factors, including reliability risk assessments, system power demands,
23 and the availability of resources to address the emergent challenge. In general, if
24 an issue poses a credible risk to reliable operations until the next scheduled outage,

1 the issue is repaired prior to returning the unit to service. This approach enhances
2 reliability and results in longer continuous run times and fewer forced outages,
3 thereby reducing fuel costs for customers in the long run. In the event that a unit
4 is forced off-line, every effort is made to safely perform the repair and return the
5 unit to service as quickly as possible.

6 **Q. DOES DEC PERFORM POST OUTAGE CRITIQUES AND CAUSE**
7 **ANALYSES FOR INTERNAL IMPROVEMENT EFFORTS?**

8 A. Yes. DEC applies self-critical analysis to each outage and, using the benefit of
9 hindsight, identifies every potential cause of an outage delay or event resulting in
10 a forced or extended outage, and applies lessons learned to drive continuous
11 improvement. The Company also evaluates the performance of each function and
12 discipline involved in outage planning and execution to identify areas in which it
13 can utilize self-critical observation for improvement efforts.

14 **Q. IS SUCH ANALYSES INTENDED TO ASSESS OR MAKE A**
15 **DETERMINATION REGARDING THE PRUDENCE OR**
16 **REASONABLENESS OF A PARTICULAR ACTION OR DECISION?**

17 A. No. Given this focus on identifying opportunities for improvement, these critiques
18 and cause analyses are not intended to document the broader context of the outage
19 nor do they make any attempt to assess whether the actions taken were reasonable
20 in light of what was known at the time of the events in question. Instead, the
21 reports utilize hindsight (*e.g.*, subsequent developments or information not known
22 at the time) to identify every potential cause of the incident in question. However,
23 such a review is quite different from evaluating whether the actions or decisions
24 in question were reasonable given the circumstances that existed at that time.

1 **Q. WHAT OUTAGES WERE REQUIRED FOR REFUELING AT DEC'S**
2 **NUCLEAR FACILITIES DURING THE TEST PERIOD?**

3 A. There were four refueling outages completed during the test period: McGuire Unit
4 1 and Oconee Unit 3 in the spring of 2022, followed by Catawba Unit 2 and
5 Oconee Unit 1 in the fall. Both the Oconee Unit 1 and Unit 3 refueling outages
6 were completed under the scheduled allocation. McGuire Unit 1 extended beyond
7 the scheduled allocation due to an emergent challenge associated with the main
8 generator hydrogen seal and Catawba Unit 2 extended beyond the scheduled
9 allocation due primarily to vendor equipment and tooling challenges during the
10 reactor vessel closure head cavitation peening project.

11 Following a unit record 528-day continuous cycle run, McGuire Unit 1
12 was removed from service on April 2, 2022, for refueling. In addition to refueling,
13 safety and reliability enhancing maintenance, inspections, and testing was
14 completed. Reliability enhancements included the replacement of the '1B' reactor
15 coolant pump seal, '1A' and '1D' lower containment cooling air handling unit
16 cooling coil replacements, and digital rod position indication cable replacements.
17 Tests and inspections completed during the outage included steam generator Eddy
18 Current testing, control rod drive mechanism gripper inspections, main generator
19 teardown and coupling rotor bore inspection, and '1A' steam generator moisture
20 separator inspection. Additionally, preparation activities were performed to
21 ensure the reactor head peening work can be completed in the next refueling
22 outage in Fall 2023. Challenges with the main generator seals resulted in an outage
23 extension of 8.2 days beyond the scheduled allocation. After refueling,

1 maintenance, inspections, and testing were completed, the unit returned to service
2 on May 9, 2022, for a total outage duration of 37.2 days.

3 After completing a unit, and nuclear fleet, record 727.1-day continuous
4 cycle run, Oconee Unit 3 was removed from service on May 6, 2022, for refueling.
5 In addition to refueling, safety and reliability enhancing maintenance, inspections,
6 and testing was completed. The unit replaced reactor coolant system nozzles that
7 were susceptible to primary water stress corrosion cracking. The unit also
8 replaced the 3A2 and 3B1 high pressure feedwater heater and completed
9 preventive maintenance activities on the 3A and 3B feedwater pump turbine.
10 Additionally, multiple large pump and motor reliability enhancements including
11 replacement of the 3B1 reactor coolant pump motor, 3A1 reactor coolant pump
12 seal replacement, the 3B hotwell pump and motor replacement, and the 3A
13 generator stator coolant motor replacement. Multiple preventive maintenance
14 activities and inspections were performed for electrical equipment including
15 preventive maintenance on the Unit 3 main transformer, 3TB switchgear and
16 breaker preventive maintenance, and preventive maintenance on multiple motor
17 control centers. Inspections and tests completed during the outage included the
18 upper core barrel bolts inspection, steam generator Eddy Current testing, 3TD
19 switchgear train rotation inspection, and 3T 4160V normal bus inspection. After
20 refueling, maintenance, and inspections and testing was completed the unit
21 returned to service on May 30, 2022, for a total outage duration of 23.6 days,
22 which was 1.4 days under the 25-day allocated outage duration.

23 Catawba Unit 2 was removed from service on September 10, 2022, for
24 refueling. In addition to refueling, safety and reliability enhancing maintenance,

1 inspections and testing were completed. The unit's reactor vessel closure head
2 ("RVCH") was peened to mitigate the risk of the unit experiencing future issues
3 related to components susceptible to primary water stress corrosion cracking. The
4 unit also replaced the '2B' main step-up transformer as part of the fleet's strategy
5 to replace large oil-filled transformers to ensure continued reliability. The outage
6 extended 4.3 days beyond allocation due to delays associated with the reactor head
7 peening work and a loss of the '2B' main feedwater pump turbine during startup.
8 After refueling, maintenance, and inspections and testing were completed, the unit
9 returned to service on October 26, 2022, for a total outage duration of 46.3 days.

10 After completing a unit record 709.8-day continuous cycle run, Oconee
11 Unit 1 was removed from service on October 28, 2022 for refueling. The unit
12 replaced reactor coolant system nozzles that were susceptible to primary water
13 stress corrosion cracking. Large pump and motor reliability enhancements
14 completed during the refueling outage included the 1A high pressure injection
15 pump and motor replacement, the 1C high pressure injection motor replacement,
16 1A2 reactor coolant pump motor replacement, 1D2 feedwater heater drain pump
17 motor replacement, and the 1A generator stator coolant motor replacement.
18 Preventive maintenance activities were also executed on multiple pieces of
19 equipment including the 1A feedwater pump/turbine and rotor, the Unit 1 main
20 transformer, and multiple motor control centers. Inspections and tests were
21 completed including 1B2 reactor coolant pump bearing inspection, reactor vessel
22 and core barrel inspection, steam generator Eddy Current testing, condenser
23 circulating water system waterbox and discharge piping inspections, and the
24 electrical generator rotor inspection. After refueling, maintenance activities,

1 inspections and testing were completed the unit returned to service on November
2 24, 2022, for a total outage duration of 26.8 days, which was 1.2 days under the
3 28-day allocated outage duration.

4 **Q. WHAT OTHER OUTAGES OCCURRED DURING THE TEST PERIOD?**

5 A. Oconee Unit 2 was offline in February when the unit's reactor coolant pumps lost
6 power due to a failed 7kV sensing circuit fuse and when a main feedwater control
7 valve positioner failed. McGuire Unit 2 was also offline in February associated
8 with a failed capacitor that impacted the unit's turbine control system. During
9 control rod testing in April, Catawba Unit 2 was taken offline when 2 control rods
10 partially dropped.

11 **Q. WHAT CAPACITY FACTOR DOES DEC PROPOSE TO USE IN
12 DETERMINING THE FUEL FACTOR FOR THE BILLING PERIOD?**

13 A. The Company proposes to use a 93.52% capacity factor, which is a reasonable
14 value for use in this proceeding based upon the operational history of DEC's
15 nuclear units and the number of planned outage days scheduled during the billing
16 period. This proposed percentage is reflected in the testimony and exhibits of
17 Company witness Clark and exceeds the five-year industry weighted average
18 capacity factor of 91.87% for comparable units as reported in the NERC Brochure
19 during the period of 2017 to 2021.

20 **Q. DOES THIS CONCLUDE YOUR PRE-FILED DIRECT TESTIMONY?**

21 A. Yes, it does.