

STATE OF NORTH CAROLINA  
UTILITIES COMMISSION  
RALEIGH

DOCKET NO. E-7, SUB 1282

BEFORE THE NORTH CAROLINA UTILITIES COMMISSION

In the Matter of	)	
Application of Duke Energy Carolinas, LLC	)	<b>DIRECT TESTIMONY OF</b>
Pursuant to G.S. 62-133.2 and NCUC Rule	)	<b>JEFFREY FLANAGAN FOR</b>
R8-55 Relating to Fuel and Fuel-Related	)	<b>DUKE ENERGY CAROLINAS, LLC</b>
Charge Adjustments for Electric Utilities	)	

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1 **Q. PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.**

2 A. My name is Jeffrey Flanagan and my business address is 8320 East Highway 150,  
3 Terrell, North Carolina.

4 **Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?**

5 A. I am employed by Duke Energy and am the General Manager III of the Carolinas  
6 Dispatchable Generation - West Zone including Marshall, Allen, Asheville, WS Lee  
7 stations.

8 **Q. PLEASE DESCRIBE YOUR EDUCATIONAL AND PROFESSIONAL**  
9 **BACKGROUND.**

10 A. I graduated from NC State University with a Bachelor's Degree in Paper Science &  
11 Engineering and a Bachelor's Degree in Chemistry. I also graduated from The  
12 University of South Carolina with a Master's Degree in Business Administration. I  
13 am a registered Professional Engineer in the state of South Carolina. My career began  
14 with Duke Energy as an FGD Scrubber Engineer at Progress Energy. Since that time,  
15 I have held various roles of increasing responsibility in generation projects,  
16 engineering and operations areas, including Operations and Maintenance  
17 Superintendent at Marshall Station and Station Manager at Smith Energy Complex. I  
18 was named General Manager of Marshall and Allen Stations in July of 2021. I  
19 assumed my current role in February of 2023.

20 **Q. WHAT ARE YOUR CURRENT DUTIES AS GENERAL MANAGER III OF**  
21 **THE CAROLINAS DISPATCHABLE GENERATION?**

22 A. I am responsible for the overall direction and management for over 4,000 megawatts  
23 of Carolina's Dispatchable Generation coal, combined cycle and peaking generation,

1 providing strategic direction and leadership to station general managers including day  
2 to day operations, business analysis, process development, O&M and capital budget  
3 allocation and implementation and outage performance. I am also responsible for  
4 operational excellence at all levels of the organization including continuous  
5 improvement and competitive benchmarking. I interact with the public and private  
6 sector to manage the overall business to maintain profitable and publicly positive  
7 stations.

8 **Q. HAVE YOU TESTIFIED BEFORE THIS COMMISSION IN ANY PRIOR**  
9 **PROCEEDINGS?**

10 A. No. I have not.

11 **Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY IN THIS**  
12 **PROCEEDING?**

13 A. The purpose of my testimony is to (1) describe DEC's Traditional/Renewable  
14 (formerly described as Fossil/Hydro/Solar) generation portfolio and changes made  
15 since the 2022 fuel and fuel-related cost recovery proceeding, as well as those  
16 expected in the near term, (2) discuss the performance of DEC's  
17 Traditional/Renewable facilities during the test period of January 1, 2022 through  
18 December 31, 2022 (the "test period"), (3) provide information on significant  
19 Traditional/Renewable outages that occurred during the test period, and (4) provide  
20 information concerning environmental compliance efforts.

21 **Q. PLEASE DESCRIBE DEC'S TRADITIONAL/RENEWABLE**  
22 **GENERATION PORTFOLIO.**

23 A. The Company's Traditional/Renewable generation portfolio consists of

1 approximately 14,332 megawatts (“MWs”) of generating capacity, made up as  
2 follows:

3 Coal-fired - 6,087 MWs

4 Hydro - 3,357 MWs

5 Combustion Turbines (“CT”) - 2,646 MWs

6 Combined Cycle Turbines (“CC”)- 2,110 MWs

7 Solar - 119 MWs

8 Combined Heat and Power (“CHP”) - 13 MWs

9 The coal-fired assets consist of four generating stations with a total of 10 units.  
10 These units are equipped with emissions control equipment, including selective  
11 catalytic or selective non-catalytic reduction (“SCR” or “SNCR”) equipment for  
12 removing nitrogen oxides (“NO<sub>x</sub>”), and flue gas desulfurization (“FGD” or  
13 “scrubber”) equipment for removing sulfur dioxide (“SO<sub>2</sub>”). In addition, all 10 coal-  
14 fired units are equipped with low NO<sub>x</sub> burners.

15 The Company has a total of 31 simple cycle CT units, of which 29 are  
16 considered the larger group providing approximately 2,549 MWs of capacity. These  
17 29 units are located at Lincoln, Mill Creek, and Rockingham Stations, and are  
18 equipped with water injection systems that reduce NO<sub>x</sub> and/or have low NO<sub>x</sub> burner  
19 equipment in use. The Lee CT facility includes two units with a total capacity of 84  
20 MWs equipped with fast-start ability in support of DEC’s Oconee Nuclear Station.  
21 The Company has 2,110 MWs of CC turbines, comprised of the Buck CC, Dan River  
22 CC and W.S. Lee CC facilities. These facilities are equipped with technology for  
23 emissions control, including SCRs, low NO<sub>x</sub> burners, and carbon monoxide/volatile

1 organic compounds catalysts. The Company's hydro fleet includes two pumped  
2 storage facilities with four units each that provide a total capacity of 2,300 MWs, along  
3 with conventional hydro assets consisting of 59 units providing approximately 1,057  
4 MWs of capacity. The 178 MWs of solar capacity are made up of 17 rooftop solar  
5 sites providing 119 MWs of relative summer dependable capacity, the Mocksville  
6 solar facility providing 10 MWs of relative summer dependable capacity, the Monroe  
7 solar facility providing 37 MWs of relative summer dependable capacity, Woodleaf  
8 solar facility providing 4 MWs of relative summer dependable capacity, Gaston solar  
9 facility providing 17 MW of relative summer dependable capacity and Maiden Creek  
10 solar facility providing 46 MW of relative summer dependable capacity. Finally, the  
11 Company has the Clemson CHP that provides 13 MW of capacity.

12 **Q. WHAT CHANGES HAVE OCCURRED WITHIN THE**  
13 **TRADITIONAL/RENEWABLE PORTFOLIO SINCE DEC'S 2022 FUEL**  
14 **AND FUEL-RELATED COST RECOVERY PROCEEDING?**

15 A. The solar Contribution to Peak percentages increased from 40% to 67% for DEC,  
16 resulting in a 48MW increase in capacity. The increase was based on the updated  
17 ELCC ("Effective Load Carrying Capability") results.

18 **Q. WHAT ARE DEC'S OBJECTIVES IN THE OPERATION OF ITS**  
19 **TRADITIONAL/RENEWABLES FACILITIES?**

20 A. The primary objective of DEC's Traditional/Renewable generation department is to  
21 provide safe, reliable and cost-effective electricity to DEC's customers. Operations  
22 personnel and other station employees are well-trained and execute their  
23 responsibilities to the highest standards in accordance with procedures, guidelines,

1 and a standard operating model.

2 The Company complies with all applicable environmental regulations and  
3 maintains station equipment and systems in a cost-effective manner to ensure  
4 reliability for customers. The Company also takes action in a timely manner to  
5 implement work plans and projects that enhance the safety and performance of  
6 systems, equipment, and personnel, consistent with providing low-cost power options  
7 for DEC's customers. Equipment inspection and maintenance outages are generally  
8 scheduled during the spring and fall months when customer demand is reduced due to  
9 milder temperatures. These outages are well-planned and executed in order to prepare  
10 the units for reliable operation until the next planned outage in order to maximize  
11 value for customers.

12 **Q. WHAT IS HEAT RATE, AND WHAT WAS THE HEAT RATE FOR DEC'S**  
13 **COAL-FIRED AND COMBINED CYCLE UNITS DURING THE REVIEW**  
14 **PERIOD?**

15 A. Heat rate is a measure of the amount of thermal energy needed to generate a given  
16 amount of electric energy and is expressed as British thermal units ("Btu") per  
17 kilowatt-hour ("kWh"). A low heat rate indicates an efficient fleet that uses less heat  
18 energy from fuel to generate electrical energy. Over the review period, the Company's  
19 ten coal units produced 56% of the Traditional/Renewable generation, with the  
20 average heat rate for the coal-fired units being 9,778 Btu/kWh. The most active  
21 station during this period was Belews Creek, providing 43% of the coal generation  
22 for the DEC fleet with a heat rate of 9,333 Btu/kWh. During the review period, the

1 Company's three combined cycle power blocks produced 35% of the  
2 Traditional/Renewable generation, with an average heat rate of 7,110 Btu/kWh.

3 **Q. HOW MUCH GENERATION DID EACH TYPE OF**  
4 **TRADITIONAL/RENEWABLE GENERATING FACILITY PROVIDE FOR**  
5 **THE TEST PERIOD?**

6 A. The Company's system generation was approximately 98 million MW hours  
7 ("MWhs") for the test period. The Traditional/Renewable fleet provided 39 million  
8 MWhs, or approximately 39% of the total generation. As a percentage of the total  
9 system generation, 22% was produced from coal-fired stations and approximately  
10 14% from CC operations, 2% from CTs, 1% from hydro facilities, and 0.5% from  
11 solar.

12 **Q. HOW DID DEC COST EFFECTIVELY DISPATCH ITS DIVERSE MIX OF**  
13 **GENERATING UNITS DURING THE TEST PERIOD?**

14 A. The Company's portfolio includes a diverse mix of units that, along with additional  
15 nuclear capacity, allows DEC to meet the dynamics of customer load requirements in  
16 a cost-effective manner. Additionally, DEC has utilized the Joint Dispatch  
17 Agreement, which allows generating resources for DEC and DEP to be dispatched as  
18 a single system to enhance dispatching by allowing DEC customers to benefit from  
19 the lowest cost resources available. The cost and operational characteristics of each  
20 unit generally determine the type of customer load situation (e.g., base and peak load  
21 requirements) that a unit would be called upon, or dispatched, to support.

22 At Belews Creek, Cliffside, and Marshall, dual fuel capabilities also promote  
23 efficiency, fuel flexibility and reduced cost. The units equipped with dual fuel

1 capability can be economically dispatched based on need and cost, and the ability to  
2 switch fuels can allow the units to avoid forced outages if there is an issue with a fuel  
3 system or supply.

4 **Q. PLEASE DISCUSS THE OPERATIONAL RESULTS FOR DEC'S**  
5 **TRADITIONAL/RENEWABLES FLEET DURING THE TEST PERIOD.**

6 A. The Company's generating units operated efficiently and reliably during the test  
7 period. The following key measures are used to evaluate the operational performance  
8 depending on the generator type: (1) equivalent availability factor ("EAF"), which  
9 refers to the percent of a given time period a facility was available to operate at full  
10 power, if needed (EAF is not affected by the manner in which the unit is dispatched  
11 or by the system demands; it is impacted, however, by planned and unplanned (*i.e.*,  
12 forced) outage time); (2) net capacity factor ("NCF"), which measures the generation  
13 that a facility actually produces against the amount of generation that theoretically  
14 could be produced in a given time period, based upon its maximum dependable  
15 capacity (NCF *is* affected by the dispatch of the unit to serve customer needs); (3)  
16 equivalent forced outage rate ("EFOR"), which represents the percentage of unit  
17 failure (unplanned outage hours and equivalent unplanned derated<sup>1</sup> hours); a low  
18 EFOR represents fewer unplanned outages and derated hours, which equates to a  
19 higher reliability measure; (4) starting reliability ("SR"), which represents the  
20 percentage of successful starts; and (5) equivalent forced outage factor ("EFOF")—  
21 which quantifies the number of period hours in a year during which the unit is  
22 unavailable because of forced outages and forced deratings.

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<sup>1</sup> Derated hours are hours the unit operation was less than full capacity.



1 **Q. PLEASE DISCUSS SIGNIFICANT OUTAGES OCCURRING AT DEC'S**  
2 **TRADITIONAL/RENEWABLE FACILITIES DURING THE TEST PERIOD.**

3 A. In general, planned maintenance outages for all fossil and larger hydro units are  
4 scheduled for the spring and fall to maximize unit availability during periods of peak  
5 demand. Most of these units had at least one small planned outage during this test  
6 period to inspect and maintain plant equipment.

7 In the spring of 2022, Marshall 4 completed an outage to rebuild major  
8 turbine valves, repair condenser valves and steam piping, and replace step up  
9 transformer oil coolers and pumps. Cliffside 6 completed an outage to inspect and  
10 test the generator, rebuild turbine valves, and replace the A Induced Fan rotor and  
11 six boiler coal burners. Buck CC performed an outage to conduct a turbine  
12 inspection and balance of plant maintenance, hotwell cleaning and condenser  
13 inspection. Dan River CC completed an outage to inspect the steam turbine,  
14 generator, and high energy piping and replace the cooling tower fill and natural gas  
15 valve. Lincoln CT 3 and 4 performed an outage to replace Generator Step Up relays.  
16 W.S. Lee CC completed an outage to perform pressure wave cleaning and do  
17 general inspection and maintenance activities. In the fall of 2022, outages included  
18 an outage at Mill Creek CT-1 and Mill Creek CT-2 to inspect CT Combustion  
19 hardware and stacks, and outages at Mill Creek CT-3 and Mill Creek CT-4 to  
20 inspect CT combustion hardware and replace compressor blades. Rockingham CT-  
21 3 performed an outage to complete a CT Hot Gas Path Inspection and parts  
22 replacement. Marshall 1 completed an outage to replace lower slope boiler tubes,  
23 inspect and test CT & Aux transformers, replace the main stop valve and booster

1 fan rotor, and perform BOP maintenance. W.S. Lee CC1-10 completed an outage  
2 to inspect the generator and replace the turbine valve. W.S. Lee CC1-11 completed  
3 an outage to perform a GT11 medium generator inspection. W.S. Lee CC1-  
4 12 completed an outage to perform CT Hot Gas Path Inspection and parts  
5 replacement, DCS Evergreen, SCR Catalyst replacement, HEP Inspection, and  
6 GT12 medium inspection.

7 Major forced outages during the test period included Belews Creek U2, which  
8 experienced an unexpected failure of the main turbine side crossover piping balance-  
9 end expansion joint tie rods, Marshall U2, which was forced offline due to the failure  
10 of a wall bushing which supplies auxiliary power to the unit. The failed bushing  
11 caused damage to the auxiliary buss and switchgear.

12 During startup at Cliffside U5 the station was investigating issues related to  
13 elevated mercury readings, and when testing the 'A' forced draft, (FD) fan developed  
14 a significant vibration requiring the unit to be shutdown for repairs to the fan housing  
15 foundation. WS Lee CT11 was forced offline due to a combustion turbine failure. The  
16 root cause was found to be a failure of the thermal barrier coating on the Row 1 vanes.

17 **Q. HOW DOES DEC ENSURE EMISSIONS REDUCTIONS FOR**  
18 **ENVIRONMENTAL COMPLIANCE?**

19 A. The Company has installed pollution control equipment in order to meet various  
20 current federal, state, and local reduction requirements for NO<sub>x</sub> and SO<sub>2</sub> emissions.  
21 The SCR technology that DEC currently operates on the coal-fired units uses  
22 ammonia or urea for NO<sub>x</sub> removal. The SNCR technology employed at Allen Station  
23 and Marshall Units 1, 2 and 4 injects urea into the boiler for NO<sub>x</sub> removal. All DEC

1 coal units have wet scrubbers installed that use crushed limestone for SO<sub>2</sub> removal.  
2 Cliffside Unit 6 has a state-of-the-art SO<sub>2</sub> reduction system that couples a wet scrubber  
3 (e.g., limestone) and dry scrubber (e.g., quicklime). SCR equipment is also an integral  
4 part of the design of the Buck, Dan River and Lee CC Stations in which aqueous  
5 ammonia is introduced for NO<sub>x</sub> removal.

6 Overall, the type and quantity of chemicals used to reduce emissions at the  
7 plants varies depending on the generation output of the unit, the chemical constituents  
8 in the fuel burned, and/or the level of emissions reduction required. The Company is  
9 managing the impacts, favorable or unfavorable, as a result of changes to the fuel mix  
10 and/or changes in coal burn due to competing fuels and utilization of non-traditional  
11 coals. Overall, the goal is to effectively comply with emissions regulations and  
12 provide the optimal total-cost solution for the operation of the unit. The Company  
13 will continue to leverage new technologies and chemicals to meet both present and  
14 future state and federal emission requirements including the MATS rule. MATS  
15 chemicals that DEC uses when required to reduce emissions include, but may not be  
16 limited to, activated carbon, mercury oxidation chemicals, and mercury re-emission  
17 prevention chemicals. Company witness Clark provides the cost information for  
18 DEC's chemical use and forecast.

19 **Q. DOES THIS CONCLUDE YOUR PRE-FILED DIRECT TESTIMONY?**

20 A. Yes, it does.